



EAGLE 188

High speed gouging and cutting electrode
without air or oxygen supply.

APPLICATIONS

For cutting and gouging on cast iron, steel, stainless steel and other non-ferrous metals.

PROCEDURE

DC straight polarity (-). Point the electrode in the direction of travel. Hold the electrode at a slight angle (10° - 20°). Strike the arc and push the electrode in a sawing motion for the most efficient removal of metal.

GENERAL CHARACTERISTICS

The **EAGLE 188** is a high quality gouging electrode that has the ability to operate on all types of welding machines with sufficient capacity. The special coating eliminates the need for compressed air or oxygen. The depth and groove size is easily controlled. The cut is smooth and the slag is easily removed. This electrode can be used effectively in all positions.

TECHNICAL DATA

Tip Color:	Black				
Current:	AC - DC (-)				
Sizes: (IN)		3/32	1/8	5/32	3/16
(MM)		2.50	3.25	4.00	5.00
Current:		125 - 150	200 - 250	300 - 350	350 - 450

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