



# EAGLE 200

*Pure Copper Alloy Electrode*

## APPLICATIONS

Used to build up and repair deoxidized copper parts. Excellent for applications requiring high corrosion resistance.

## PROCEDURE

Use DC Reverse [+] Polarity. Clean all weld areas with a grinder and bevel sections thicker than 3/16". Preheat thick sections to 700°F - 1100°F, and maintain a short arc length. Allow weld to cool slowly and remove slag between passes.

## GENERAL CHARACTERISTICS

The **EAGLE 200** is a pure copper electrode, which has smooth running qualities for both overlay and joining of standard grades of copper alloys.

## TECHNICAL DATA

Tip Colour: Green  
Tensile Strength: Approx. 31,000 psi  
Hardness: (BH) Approx. 45 - 60

## WELDING PARAMETERS

Current:	DC Reverse [+] Polarity			
Sizes:	Inches	1/8	5/32	3/16
	mm	3.25	4.00	5.00
Amperage:	100 - 120	130 - 170	160-190	



≡ HIGH QUALITY WELDING PRODUCTS ≡

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